WEIR CONCEPTS INC.

PRODUCT GUIDE

- WC FITTINGS -



EXPECT QUALITY AND RELIABILITY

using our brand name WC FITTINGS

Version 4.0

Head Office:

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MADE IN ALBERTA, CANADA PRODUCTS

Manufactured and assembled at our Edmonton based facility

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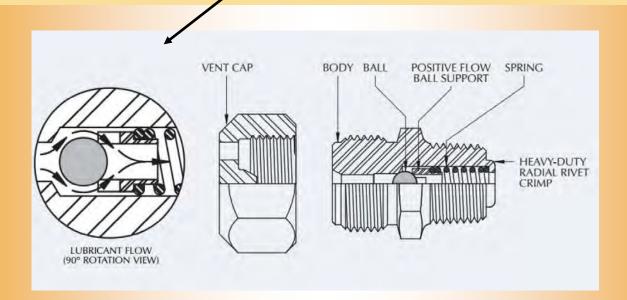
DETAILS ARE THE DIFFERENCE BETWEEN ORDINARY AND EXCELLENCE

VENTED CAP BODY GREASE FITTINGS

Our standard body grease fitting feature Positive Flow Ball Support. This design directs the flow of the lubricant and/or sealant through the center of the spring without passing through the spring coil. This reduces the tendency to "pack-off". The Positive Flow Ball Support is available in many other fitting styles.

Another feature of the standard body grease fitting is the heavy-duty radial rivet crimp. This special crimp provides the best "blow-out" protection of any available crimped style fitting. The radial rivet crimp process conforms to the latest revision of NACE.

THE CENTRE OF THE BALL SUPPORT AND SPRING,
WITHOUT PASSING THROUGH THE SPRING COIL.



Weir Concepts at work for you

VENTED CAP BODY GREASE FITTINGS

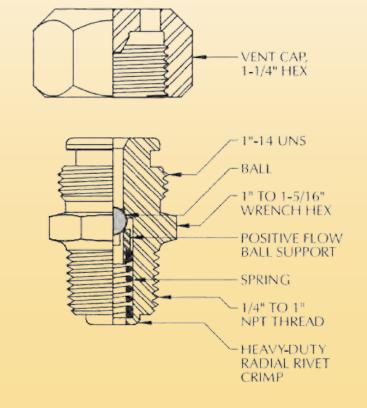
THREAD SIZE	MATERIAL	PLATING	HEAT TREATMENT	BALL	SPRING
	1215	Zinc		**CA	302 SS
1" NPT	316 SS		Annealed (NACE)	K-Monel®	Inconel X-750
	4140	Zinc	Rc 22 Max (NACE)	K-Monei	
	1215	Zinc		**CA	302 SS
3/4" NPT	316 SS		Annealed (NACE)	K-Monel®	Inconel X-750
	4140	Zinc	Rc 22 Max (NACE)	K-Monei	
	1215	Zinc		**CA	302 SS
1/2" NPT	316 SS		Annealed (NACE)	V 1418	Inconel X-750
	4140	Zinc	Rc 22 Max (NACE)	K-Monel*	
	1215	Zinc		**CA	302 SS
3/8" NPT	316 SS		Annealed (NACE)	I/ 1419	Inconel
	4140	Zinc	Rc 22 Max (NACE)	K-Monel®	X-750
1/4" NPT	1215	Zinc	**CA		302 SS
	316 SS		Annealed (NACE)	IZ 14 18	Inconel
	4140	Zinc	Rc 22 Max (NACE)	K-Monel®	X-750

FOR SERVICE TO 10,000PSI

Weir Concepts offers a technical consulting and provides a total end to end solution.



Solutions for your **company** needs

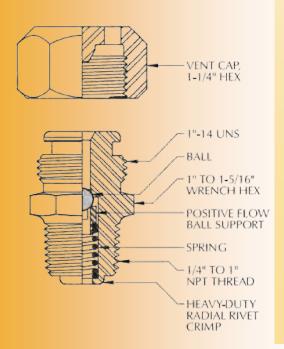


VENTED CAP BODY GREASE FITTINGS with Giant Button Head

THREAD SIZE	MATERIAL	PLATING	HEAT TREATMENT	BALL	SPRING
	1215	Zinc		**CA	302 SS
1" NPT	316 SS		Annealed (NACE)	V 1418	Inconel X-750
	4140	Zinc	Rc 22 Max (NACE)	K-Monel*	
	1215	Zinc		**CA	302 SS
3/4" NPT	316 SS		Annealed (NACE)	1/ 1/410	Inconel X-750
	4140	Zinc	Rc 22 Max (NACE)	K-Monel*	
	1215	Zinc		**CA	
1/2" NPT	316 SS	4.4	Annealed (NACE)	IZ 14 10	Inconel X-750
	4140	Zinc	Rc 22 Max (NACE)	K-Monel®	
	1215	Zinc		**CA	
3/8" NPT	316 SS		Annealed (NACE)	12.14	Inconel
	4140	Zinc	Rc 22 Max (NACE)	K-Monel*	X-750
	1215	Zinc	**CA		302 SS
1/4" NPT	316 SS		Annealed (NACE)	V Manal®	Inconel
	4140	Zinc	Rc 22 Max (NACE)	K-Monel*	X-750

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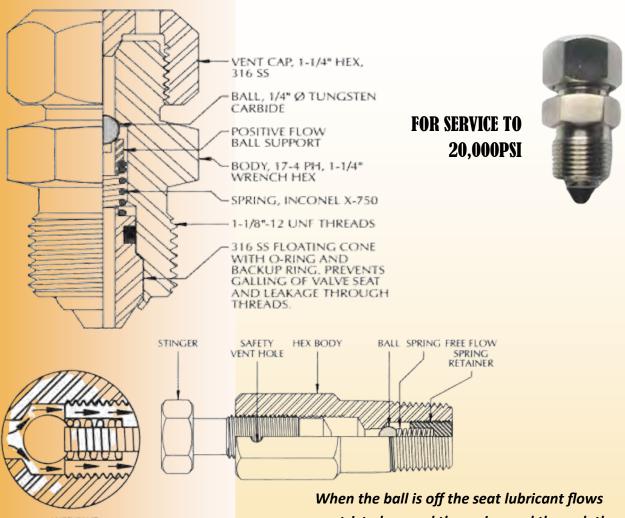
Solutions for your company needs



IN ADDITION TO THIS PRODUCT WEIR CONCEPTS IS PROUD TO PROVIDE MADE IN CANADA

PRODUCTS MANUFATURED AT OUR EDMONTON BASED FACILITY

HIGH PRESSURE LUBRIATION AND SEALANT FITTINGS



The free flow design of the Body
Grease Fitting is incorporated into our
Packing Injection Fittings. Compared
to standard floating ball designs, the
Free Flow's specially designed spring
retainer allows even the heaviest of
lubricants and/or sealant to flow
freely through the Packing Injection
Fitting.

Solutions for your **company** needs

When the ball is off the seat lubricant flows unrestricted around the spring and through the openings on the sides of the retainer.

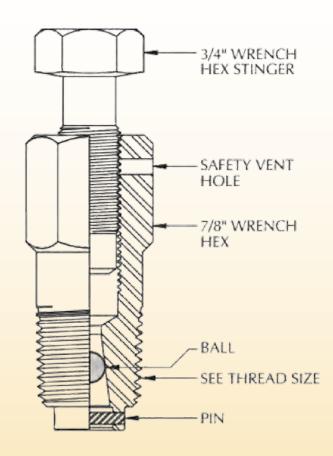
- Positive back seating is provided without relying on the presence of back pressure.
- Guaranteed against "blow out" when used within design limitations of the fitting. Excellent in extreme cold environments.
- Meets latest revision of NACE no cold working materials.

Weir Concepts offers technical consulting and provides a total end to end solution.

PACKING INJECTION FITTINGS Floating Ball-Taper Cavity

Solutions for your company needs





THREAD SIZE	MATERIAL	PLATING	HEAT TREATMENT	BALL	
	1215	Zinc		**CA	
1/2" NPT	316 SS	***	Annealed (NACE)	V Manali	
	4140	Zinc	Rc 22 Max (NACE)	K-Monel®	
	1215	Zinc	+++	**CA	
3/8" NPT	316 SS		Annealed (NACE)	K-Monel	
	4140	Zinc	Rc 22 Max (NACE)		
	1215	Zinc	***	**CA	
1/4" NPT	316 SS		Annealed (NACE)	V 1410	
	4140	Zinc	Rc 22 Max (NACE)	K-Monel ⁶	
3/4" - 10 UNC	1215	Zinc		302 SS	
5/8" - 11 UNC	1215	Zinc		302 SS	

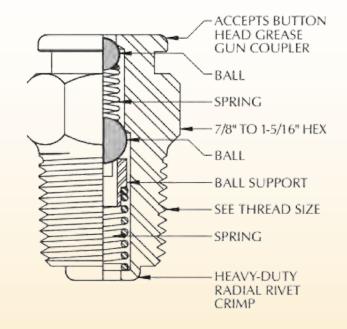
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GIANT BUTTON HEAD FITTINGS Double Ball Check

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THREAD SIZE	MATERIAL	PLATING	HEAT TREATMENT	BALL	SPRING
	1215	Zinc	**CA		302 SS
1" NPT	316 SS		Annealed (NACE)	K-Monel*	Inconel
	4140	Zinc	Rc 22 Max (NACE)		X-750
	1215	Zinc		CA	302 SS
3/4" NPT	316 SS		Annealed (NACE)	K-Monel®	Inconel
	4140	Zinc	Rc 22 Max (NACE)	K-Monei	X-750
	1215	Zinc		CA	302 SS
1/2" NPT	316 SS		Annealed (NACE)	K-Monel®	Inconel
	4140	Zinc	Rc 22 Max (NACE)	K-Monei	X-750
	1215	Zinc		CA	302 SS
3/8" NPT	316 SS		Annealed (NACE)	V Manal®	Inconel
	4140	Zinc	Rc 22 Max (NACE)	K-Monel®	X-750
	1215	Zinc	CA		302 SS
1/4" NPT	316 SS		Annealed (NACE)	K-Monel®	Inconel
	4140	Zinc	Rc 22 Max (NACE)	K-Monel	X-750
3/4" - 10 UNC	1215	Zinc		CA	302 SS
5/8" - 11 UNC	1215	Zinc		CA	302 SS

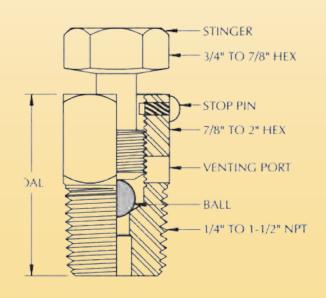
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BODY VENT (BLEEDER) FITTINGS Standard Hex Head Style

THREAD SIZE	MATERIAL	HEX SIZE	OAL	PLATING	HEAT TREATMENT	BALL
	1215	2"	2-5/8"	Zinc		440 SS
1-1/2" NPT	316 SS	20	Carlo Val		Annealed (NACE)	**TC
	4140	2"	2-5/8"	Zinc	Rc 22 Max (NACE)	**TC
	1215	1-3/4"	2-5/16"	Zinc		440 SS
1-1/4" NPT	316 SS	1-3/4"	2-5/16"		Annealed (NACE)	TC
	4140	1-3/4	2-3/10	Zinc	Rc 22 Max (NACE)	10
	1215	1-5/16"	2-3/16"	Zinc		440 SS
1" NPT	316 SS	1-5/16"	2-3/16"		Annealed (NACE)	TC
	4140			Zinc	Rc 22 Max (NACE)	10
	1215	1-1/8"	1-5/8"	Zinc		440 SS
3/4" NPT	316 SS	1-1/8"	1-5/8"		Annealed (NACE)	TC
	4140			Zinc	Rc 22 Max (NACE)	10
	1215	7/8"	1-1/2"	Zinc		440 SS
1/2" NPT	316 SS	7/8"	1-1/2"		Annealed (NACE)	TC
	4140	7/6	1-1/2	Zinc	Rc 22 Max (NACE)	10
Last transcription	1215	7/8"	1-9/16"	Zinc	***	440 SS
3/8" NPT	316 SS	7/8"	1 0/1611		Annealed (NACE)	TC
	4140	7/0	1-9/16"	Zinc	Rc 22 Max (NACE)	10
	1215	7/8"	1-5/8"	Zinc		440 SS
1/4" NPT	316 SS	7/011	1 5/01		Annealed (NACE)	TC
	4140	7/8"	1-5/8"	Zinc	Rc 22 Max (NACE)	10

Solutions for your company needs



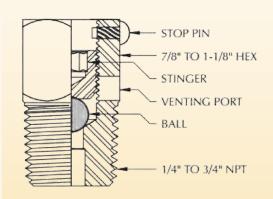


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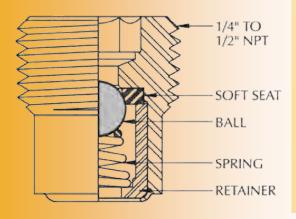
HEX SOCKET HEAD STYLE

THREAD SIZE	MATERIAL	HEX SIZE	OAL	PLATING	HEAT TREATMENT	BALL	
	1215	1-1/8"	1-5/8"	Zinc		440 SS	
3/4" NPT	316 SS	1-1/8"	1-5/8"		Annealed (NACE)	**TC	
	4140	1-1/0	1-5/0	Zinc	Rc 22 Max (NACE)	10	
	1215	7/8"	1-1/2" Zinc			440 SS	
1/2" NPT	316 SS	7/8"	1-1/2"		Annealed (NACE)	TC	
	4140			Zinc	Rc 22 Max (NACE)	IC.	
	1215	7/8"	1-9/16"	Zinc		440 SS	
3/8" NPT	316 SS	7/8"	1 0/1(1)		Annealed (NACE)	TC	
	4140	7/0	1-9/16" Zinc		Rc 22 Max (NACE)	TC	
	1215	7/8"	1-5/8"	Zinc		440 SS	
1/4" NPT	316 SS	7/8"	1-5/8"		Annealed (NACE)	TC	
	4140	7/8"	1-3/0	Zinc	Rc 22 Max (NACE)	TC	

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THREAD SIZE	MATERIAL	PLATING	HEAT TREATMENT	BALL	SPRING	OAL
1/2" NPT	316 SS		Annealed (NACE)	K-Monel*	Inconel X-750	15/16"
1/2 NF1	4140	Zinc	Rc 22 Max (NACE)	K-Monel®		15/16"
3/8" NPT	316 SS	***	Annealed (NACE)	K-Monel®	Inconel X-750	7/8"
3/6" NP1	4140	Zinc	Rc 22 Max (NACE)	K-Monel®		7/8"
1/4II NIDT	316 SS	***	Annealed (NACE)	K-Monel®	Inconel X-750	3/4"
1/4" NPT	4140	Zinc	Rc 22 Max (NACE)	K-Monel®	Inconel X-750	3/4"
4 /4U NIDT	316 SS	***	Annealed (NACE)	K-Monel®	Inconel X-750	21/32"
1/4" NPT	4140	Zinc	Rc 22 Max (NACE)	K-Monel*	Inconel X-750	21/32"



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INTERNAL CHECK FITTINGS
Single Ball Check,
Soft Seat, Spring Biased

PRODUCT GUIDE

WEIR CONCEPTS WC FITTINGS







SOLUTIONS FOR YOUR COMPANY NEEDS





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